

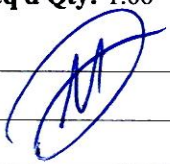
Work Order ID 162322

Friday, June 02, 2017 9:16:33 AM

162322

Page 1

Item ID: D5337-011 Accept *N900040100* Setup Start *NS1*
Revision ID: Stop *NS2*
Item Name: Basket Assembly, LH
Start Date: 7/5/2017 Start Qty: 1.00 *1* Cust Item ID:
Required Date: 7/10/2017 Req'd Qty: 1.00 *1* Customer:
Reference: SCHEDULED/C

Approvals: Process Plan:  Date: JUN 02 2017 Tooling: Date: Run Start *NR1*
QC: Date: SPC (Y/N): Date: Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D5337	B								
100	Pick Kit	0.00							
100									
Packaging	Memo	0.00							
Packaging									
110	Assemble as per dwg	0.00							
110									
HandFinish	Memo	0.38							
Hand Finishing									
120	QC5- Inspect part completeness to step on W/O	0.00							
120									
QC	Memo	0.02							
Quality Control									

DAS
6
9-89

JUL 06 2017

1 DG 2017-07-14

DAS
38
9-89

JUL 14 2017

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐																																																													
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval																																																										
Description Work Order Deviation				Disposition				Completed By																																																									
								Lead hand / Supervisor Approval Verification																																																									
								QC / QA Coordinator Approval																																																									
Root Cause		FAULT CATEGORY																																																															
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐	Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐	Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐	Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐	Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐	Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐	Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐	Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐	LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐	Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐	Past Expiry Date ☐	Manufacturing Process ☐	OTHER : _____			
Misidentified ☐	Past Due ☐																																																																

Friday, June 02, 2017 9:16:33 AM

162322

Accept

N900040100

Setup Start *NS1*

Stop *NS2*

Start Date: 7/5/2017 **Start Qty:** 1.00 *** 1 ***

Cust Item ID:

Required Date: 7/10/2017 **Req'd Qty:** 1.00 *** 1 ***

Customer:

Reference: SCHEDULED/C

Approvals: **Process Plan:** _____ **Date:** _____ **Tooling:** _____ **Date:** _____

Run Start *NB1*

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop *NR2*

Operation Description

Set Up/ Run Hours

Tool ID**Tool #****Plan
Code**

**Accept
Qty**

Reject
QtyReject
Number

**Insp.
Stamp**

130

Identify as per dwg & Stock Location:_____

0.00

1.30

Packaging

Memo

0.01

Packaging

PPP 162321
0.01

DAS
27
9-89

JUL 19 2017

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Memo

0.10

Quality Control

17/7/2022

 JUL 19 2017

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QS1042) Approval 		
Description Work Order Deviation				Disposition					
				Completed By					
				Lead hand / Supervisor Approval Verification					
				QC / QA Coordinator Approval					

Root Cause				FAULT CATEGORY			
Environment ☐	☐ No Re-verification	Pressure/Forced ☐	☐ Temperature/Cure	☐ Power Loss/Surge	☐ Positioned Wrong		
Design ☐	☐ Operator	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐		
Doc/Data ☐	☐ Offset/Setup	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐		
Equip/Tooling ☐	☐ Supplier	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐		
Handling/Pre ☐	☐ Training	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐		
Material ☐	☐ Use for Testing	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐		
Internal Transport ☐	☐ Poor Information	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐		
Tribal Knowledge ☐	☐ Rushing	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐		
LOA ☐	☐ Product Improvement	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐		
Substation ☐	☐ Process Improvement	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐		
Past Expiry Date ☐	☐ Manufacturing Process	OTHER :					
Misidentified ☐	☐ Past Due						

Picklist Print

Friday, June 02, 2017 9:16:31 AM

Page 1

Work Order ID: 162322

162322

Parent Item: D5337-011

D5337-011

Parent Item Name: Basket Assembly, LH

Start Date: 7/5/2017

Required Date: 7/10/2017

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP REV:A 15.10.15 NEW ISSUE DD VERF:JLM
REV:B 15.12.21 PA3 DD VERF:JLM
17.03.27 AS PER REV.B DD VERF:JFS

IPP
IPP REV:C

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D5319-175 *D5319-175* Placard, Max Load		Manufactured	No			100	Each	4.0000	1	1			
										**	JUL 06 2017		
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST163		4							
				159161		4		3/25/2018					
MS17984-C410 *MS17984-C410* QUICK PIN REPLACEMENT		Purchased	No			100	Each	13.0000	1	1			
										**	JUL 06 2017		
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST315		13							
				m137164		1							
				m137361		6							
				m137587		6							
D2535 *D2535* Spring		Manufactured	No			100	Each	65.0000	2	2			
										**	JUL 06 2017		
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST008		65							
				158095		40							
				160128		25							

DAS
6
9-89

DAS
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9-89

DAS
6
9-89

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval		
Description Work Order Deviation				Disposition				Completed By	
								Lead hand / Supervisor Approval Verification	
								QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY							
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐				
Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐				
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐				
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐				
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐				
Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐				
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐				
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐				
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐				
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐				
Past Expiry Date ☐	Manufacturing Process ☐								
Misidentified ☐	Past Due ☐	OTHER : ☐							

Picklist Print

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Page 2

Work Order ID: 162322

162322

Parent Item: D5337-011

D5337-011

Parent Item Name: Basket Assembly, LH

Start Date: 7/5/2017

Required Date: 7/10/2017

Start Qty: 1.00

Required Qty: 1.00

D2537

Manufactured No

100

Each

19.0000

2

2

**

JUL 06 2017

D2537

Bushing

Location

Loc Qty

Loc Code

ST008

19

155579

19

161657

DAS

6
9-89

D2690-6

Manufactured No

100

Each

45.0000

1

1

**

JUL 06 2017

D2690-6

Lanyard

Location

Loc Qty

Loc Code

ST009

45

159468

15

159568

30

1

DAS

6
9-89

D3917-3

Manufactured No

100

Each

126.0000

10

10

**

JUL 06 2017

D3917-3

Washer

Location

Loc Qty

Loc Code

ST056

126

161304

126

162882

DAS

6
9-89

D3953-3

Manufactured No

100

Each

27.0000

2

2

**

JUL 06 2017

D3953-3

Gas Spring Stud, Lid

Location

Loc Qty

Loc Code

ST060

27

158669

27

2

DAS

6
9-89

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date : _____		Step # : _____		QTY Effective : _____			MRB (QSI042) Approval 		
Description Work Order Deviation				Disposition					
								Completed By	
								Lead hand / Supervisor Approval Verification	
								QC / QA Coordinator Approval	

Root Cause			FAULT CATEGORY							
Environment ☐	☐	No Re-verification	☐	Pressure/Forced	☐	Temperature/Cure	☐	Power Loss/Surge	☐	Positioned Wrong
Design ☐	☐	Operator	☐	Bending	☐	Set-up	☐	Folio/Program	☐	Outside Dimensions
Doc/Data ☐	☐	Offset/Setup	☐	Centre Not Concentric	☐	BOM/Route	☐	Grain	☐	Over/Under tolerance
Equip/Tooling ☐	☐	Supplier	☐	Cracks	☐	Broken/Damage/Defect	☐	Weld	☐	Part Incorrect
Handling/Pre ☐	☐	Training	☐	Crimp/Kink/Ripple/Wave	☐	Inspection Incomplete/Unqualified	☐	Wrong Stock Pulled	☐	Part Lost/Missing
Material ☐	☐	Use for Testing	☐	Cuffs	☐	Contamination	☐	Out of Sequence	☐	Part Moved
Internal Transport ☐	☐	Poor Information	☐	Crushing	☐	Countersink	☐	Off-set	☐	Drawing
Tribal Knowledge ☐	☐	Rushing	☐	Heat Treat	☐	Cut Too Short	☐	Mislabeled	☐	Finish
LOA ☐	☐	Product Improvement	☐	Wave/Twist in Tube	☐	Instructions Incomplete/Unclear	☐	Fit/Function	☐	Misread
Substation ☐	☐	Process Improvement	☐	Marks/Chatter	☐	Drill Holes	☐	Misaligned/off center	☐	Turning Sequence
Past Expiry Date ☐	☐	Manufacturing Process	OTHER : _____							
Misidentified ☐	☐	Past Due								

Picklist Print

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Page 3

Work Order ID: 162322

162322

Parent Item: D5337-011

D5337-011

Parent Item Name: Basket Assembly, LH

Start Date: 7/5/2017

Required Date: 7/10/2017

Start Qty: 1.00

Required Qty: 1.00

D3953-7

Manufactured No

100 Each 63.0000 2 2

D3953-7

Spring Spacer

**

JUL 06 2017

Location

Loc Qty

Loc Code

ST060

37

154160

37

ST064A

26

155761

26

D3953-9

Manufactured No

100 Each 82.0000 2 2

D3953-9

Gas Spring Washer

**

JUL 06 2017

Location

Loc Qty

Loc Code

ST060

82

158715

35

161969

47

D3953-17

Manufactured No

100 Each 29.0000 2 2

D3953-17

Gas Spring Spacer

**

JUL 06 2017

Location

Loc Qty

Loc Code

ST060

29

159089

29

D3953-19

Manufactured No

100 Each 26.0000 1 1

D3953-19

Gas Spring Bracket

**

JUL 06 2017

Location

Loc Qty

Loc Code

ST060

5

155258

5

ST064A

21

154207

0

159087

21

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Shop Packet Print

Page 3

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐																																																													
Date :		Step #:		QTY Effective :				MRB (QSI042) Approval																																																									
Description Work Order Deviation				Disposition				Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval																																																									
Root Cause		FAULT CATEGORY																																																															
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐	Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐	Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐	Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐	Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐	Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐	Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐	Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐	LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐	Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐	Past Expiry Date ☐	Manufacturing Process ☐	OTHER :			
Misidentified ☐	Past Due ☐																																																																

Picklist Print

Friday, June 02, 2017 9:16:32 AM

Page 4

Work Order ID: 162322

162322

Parent Item: D5337-011

D5337-011

Parent Item Name: Basket Assembly, LH

Start Date: 7/5/2017

Required Date: 7/10/2017

Start Qty: 1.00

Required Qty: 1.00

D3953-21 Manufactured No

100 Each 18.0000 1 1

D3953-21

Gas Spring Bracket

**

JUL 06 2017

Location

Loc Qty

Loc Code

ST061

18

155275

3

159096

15

D3969-7 Manufactured No

100 Each 4.0000 1 1

D3969-7

Spring (Basket Lid)

**

JUL 06 2017

Location

Loc Qty

Loc Code

ST364

4

159164

4

D5322-041 Manufactured No

100 Each 3.0000 1 1

D5322-041

Handle Weldment

**

JUL 06 2017

Location

Loc Qty

Loc Code

ST368

3

158828

1

159809

2

D5323-1 Manufactured No

100 Each 14.0000 4 4

D5323-1

Bumper

**

JUL 06 2017

Location

Loc Qty

Loc Code

ST164

14

159314

14

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date : _____		Step #: _____		QTY Effective : _____			MRB (QSI042) Approval 		
Description Work Order Deviation				Disposition					
				Completed By					
				Lead hand / Supervisor Approval Verification					
				QC / QA Coordinator Approval					
Root Cause		FAULT CATEGORY							
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐				
Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐				
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐				
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐				
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐				
Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐				
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐				
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐				
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐				
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐				
Past Expiry Date ☐	Manufacturing Process ☐	OTHER : _____							
Misidentified ☐	Past Due ☐								

Picklist Print

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Work Order ID: 162322

162322

Parent Item: D5337-011

D5337-011

Parent Item Name: Basket Assembly, LH

Start Date: 7/5/2017

Required Date: 7/10/2017

Start Qty: 1.00

Required Qty: 1.00

D5324-1 Manufactured No

100 Each 3.0000 1 1

D5324-1

Drag Bracket

**

JUL 06 2017

DAS
6
9-89

Location

Loc Qty

Loc Code

ST164

3

158844

1

159810

2

D5331-041 Manufactured No

100 Each 0.0000 1 1

D5331-041

Basket Base Assembly, LH

**

B162327(1x) 12/16/17

D5336-041 Manufactured No

100 Each 0.0000 1 1

D5336-041

Basket Lid Assembly

**

B162326(1x) 12/16/17

D5336-043 Manufactured No

100 Each 0.0000 1 1

D5336-043

Basket Lid Assembly, LH

**

B162328(1x) 12/16/17

AN3-7A Purchased No

100 Each 241.0000 2 2

AN3-7A

Bolt

**

JUL 06 2017

DAS
6
9-89

Location

Loc Qty

Loc Code

ST349

241

m137164

241

AN3-13A Purchased No

100 Each 26.0000 4 4

AN3-13A

Bolt

**

JUL 06 2017

DAS
6
9-89

Location

Loc Qty

Loc Code

GA

14

m127070

14

ST349

12

153845

12

137886

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Shop Packet Print

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DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date : _____		Step # : _____		QTY Effective : _____			MRB (QSI042) Approval		
Description Work Order Deviation				Disposition				Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY							
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐				
Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐				
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐				
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐				
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐				
Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐				
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐				
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐				
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐				
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐				
Past Expiry Date ☐	Manufacturing Process ☐								
Misidentified ☐	Past Due ☐	OTHER : _____							

Picklist Print

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Page 6

Work Order ID: 162322

162322

Parent Item: D5337-011

D5337-011

Parent Item Name: Basket Assembly, LH

Start Date: 7/5/2017

Required Date: 7/10/2017

Start Qty: 1.00

Required Qty: 1.00

AN3-16A Purchased No

100 Each 49.0000 2 2

AN3-16A

Bolt

**

Location	Loc Qty	Loc Code
GA	37	
117441	37	
ST348	12	
M137371	12	

JUL 06 2017

DAS
6
9-89

AN310C4 Purchased No

100 Each 73.0000 2 2

AN310C4

Nut

**

Location	Loc Qty	Loc Code
OVER007	25	
M135895	0	
M136450	0	
M137412	25	
ST331	48	
M135895	1	
M136986	10	
M137361	37	

JUL 06 2017

DAS
6
9-89

AN310-4 Purchased No

100 Each 83.0000 5 5

AN310-4

Nut

**

Location	Loc Qty	Loc Code
GA	25	
M127815	25	
ST331	58	
M137361	58	

JUL 06 2017

DAS
6
9-89

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date : _____		Step # : _____		QTY Effective : _____			MRB (QSI042) Approval		
Description Work Order Deviation				Disposition				Completed By	
								Lead hand / Supervisor Approval Verification	
								QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY							
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐				
Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐				
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐				
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐				
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐				
Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐				
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐				
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐				
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐				
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐				
Past Expiry Date ☐	Manufacturing Process ☐	OTHER : _____							
Misidentified ☐	Past Due ☐								

Picklist Print

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Page 7

Work Order ID: 162322

162322

Parent Item: D5337-011

D5337-011

Parent Item Name: Basket Assembly, LH

Start Date: 7/5/2017

Required Date: 7/10/2017

Start Qty: 1.00

Required Qty: 1.00

AN4-12 Purchased No 100 Each 99.0000 5 5

AN4-12

Bolt

**

Location	Loc Qty	Loc Code
over003	90	
m136199	40	
m137659	50	
ST344	9	
137320	9	

JUL 06 2017

DAS
6
9-89

AN5-17A Purchased No 100 Each 93.0000 4 4

AN5-17A

Bolt

**

Location	Loc Qty	Loc Code
GA	20	
117872	20	
ST337	73	
m137412	73	

JUL 06 2017

DAS
6
9-89

MS20600-AD4W3 Purchased No 100 Each 468.0000 4 4

MS20600-AD4W3

Cherry Rivet

**

Location	Loc Qty	Loc Code
CCK004	300	
m137412	300	
ST308	108	
m135603	108	
WA003	60	
m136648	60	

JUL 06 2017

DAS
6
9-89

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date : _____		Step #: _____		QTY Effective : _____			MRB (QSI042) Approval 		
Description Work Order Deviation				Disposition					
				Completed By _____					
				Lead hand / Supervisor Approval Verification _____					
				QC / QA Coordinator Approval _____					
Root Cause		FAULT CATEGORY							
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐				
Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐				
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐				
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐				
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐				
Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐				
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐				
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐				
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐				
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐				
Past Expiry Date ☐	Manufacturing Process ☐	OTHER : _____							
Misidentified ☐	Past Due ☐								

Picklist Print

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Page 8

Work Order ID: 162322

162322

Parent Item: D5337-011

D5337-011

Parent Item Name: Basket Assembly, LH

Start Date: 7/5/2017

Required Date: 7/10/2017

Start Qty: 1.00

Required Qty: 1.00

MS21042L3

Purchased

No

100

Each

2,063.000

8

8

MS21042L 3

Nut

**

DAS
6
9-89

Location

Loc Qty

Loc Code

FP001

83

m135945

83

GA

434

m134360

102

M136665

332

OVER007

1000

m134360

0

m137680

1000

ST303

546

m137321

4

m137495

542

JUL 06 2017

8

DAS
6
9-89

MS21042L5

Purchased

No

100

Each

730.0000

4

4

MS21042L 5

Nut

**

JUL 06 2017

Location

Loc Qty

Loc Code

GA

12

m127813

12

ST303

718

m137361

18

m137478

200

m137587

500

4

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date : _____		Step # : _____		QTY Effective : _____			MRB (QSI042) Approval 		
Description Work Order Deviation				Disposition					
				Completed By					
				Lead hand / Supervisor Approval Verification					
				QC / QA Coordinator Approval					

Root Cause			FAULT CATEGORY							
Environment ☐	☐	No Re-verification	☐	Pressure/Forced	☐	Temperature/Cure	☐	Power Loss/Surge	☐	Positioned Wrong
Design ☐	☐	Operator	☐	Bending	☐	Set-up	☐	Folio/Program	☐	Outside Dimensions
Doc/Data ☐	☐	Offset/Setup	☐	Centre Not Concentric	☐	BOM/Route	☐	Grain	☐	Over/Under tolerance
Equip/Tooling ☐	☐	Supplier	☐	Cracks	☐	Broken/Damage/Defect	☐	Weld	☐	Part Incorrect
Handling/Pre ☐	☐	Training	☐	Crimp/Kink/Ripple/Wave	☐	Inspection Incomplete/Unqualified	☐	Wrong Stock Pulled	☐	Part Lost/Missing
Material ☐	☐	Use for Testing	☐	Cuffs	☐	Contamination	☐	Out of Sequence	☐	Part Moved
Internal Transport ☐	☐	Poor Information	☐	Crushing	☐	Countersink	☐	Off-set	☐	Drawing
Tribal Knowledge ☐	☐	Rushing	☐	Heat Treat	☐	Cut Too Short	☐	Mislabeled	☐	Finish
LOA ☐	☐	Product Improvement	☐	Wave/Twist in Tube	☐	Instructions Incomplete/Unclear	☐	Fit/Function	☐	Misread
Substation ☐	☐	Process Improvement	☐	Marks/Chatter	☐	Drill Holes	☐	Misaligned/off center	☐	Turning Sequence
Past Expiry Date ☐	☐	Manufacturing Process	OTHER : _____							
Misidentified ☐	☐	Past Due								

Picklist Print

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Work Order ID: 162322

162322

Parent Item: D5337-011

D5337-011

Parent Item Name: Basket Assembly, LH

Start Date: 7/5/2017

Required Date: 7/10/2017

Start Qty: 1.00

Required Qty: 1.00

MS24665-151

Purchased

No

100

Each

123.0000

5

5

MS24665-151

Cotter Pin

**

JUL 06 2017

DAS

6

9-88

Location

Loc Qty

Loc Code

GA

60

m128401

60

ST289

63

m137391

63

MS24665-300

Purchased

No

100

Each

110.0000

2

2

MS24665-300

COTTER PIN

**

JUL 06 2017

DAS

6

9-88

Location

Loc Qty

Loc Code

GA

28

118234

28

ST288

82

m137391

82

NAS1149F0332P

Purchased

No

100

Each

1,621.000

12

12

NAS1149F0332P

Washer

**

JUL 06 2017

DAS

6

9-88

Location

Loc Qty

Loc Code

GA

275

m133709

275

ST262

1346

m137075

13

m137412

1333

137710

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Page 9

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval		
Description Work Order Deviation				Disposition				Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY							
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐				
Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐				
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐				
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐				
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐				
Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐				
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐				
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐				
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐				
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐				
Past Expiry Date ☐	Manufacturing Process ☐								
Misidentified ☐	Past Due ☐	OTHER : _____							

Picklist Print

Friday, June 02, 2017 9:16:33 AM

Page 10

Work Order ID: 162322

162322

Parent Item: D5337-011

D5337-011

Parent Item Name: Basket Assembly, LH

Start Date: 7/5/2017

Required Date: 7/10/2017

Start Qty: 1.00

Required Qty: 1.00

NAS1149C0432R

Purchased

No

100

Each

1,454.000

2

2

NAS1149C0432R

WASHER

**

DAS
6
9-89

JUL 06 2017

Location

Loc Qty

Loc Code

GA

357

m134676

357

ST266

97

m136986

97

Sy266

1000

m137459

1000

2

NAS1149FN432P

Purchased

No

100

Each

166.0000

4

4

NAS1149FN432P

Washer, #4

**

DAS
6
9-89

JUL 06 2017

Location

Loc Qty

Loc Code

ST264

166

120306

166

4

NAS1149F0432P

Purchased

No

100

Each

1,421.000

10

10

NAS1149F0432P

WASHER

**

DAS
6
9-89

JUL 06 2017

Location

Loc Qty

Loc Code

ST260a

1000

M137412

1000

ST262

421

M137361

421

10

NAS1149F0563P

Purchased

No

100

Each

145.0000

4

4

NAS1149F0563P

Washer

**

DAS
6
9-89

JUL 06 2017

Location

Loc Qty

Loc Code

ST262

145

m134852

3

m136983

142

4

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Page 10

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date : _____		Step #: _____		QTY Effective : _____			MRB (QSI042) Approval		
Description Work Order Deviation				Disposition				Completed By	
								Lead hand / Supervisor Approval Verification	
								QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY							
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐				
Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐				
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐				
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐				
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐				
Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐				
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐				
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐				
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐				
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐				
Past Expiry Date ☐	Manufacturing Process ☐	OTHER : _____							
Misidentified ☐	Past Due ☐								

Picklist Print

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Work Order ID: 162322

162322

Parent Item: D5337-011

D5337-011

Parent Item Name: Basket Assembly, LH

Start Date: 7/5/2017

Required Date: 7/10/2017

Start Qty: 1.00

Required Qty: 1.00

97447A010

Purchased

No

100

Each

116.0000

4

4

97447A010

**

Blind Rivet

Location

Loc Qty

Loc Code

ST589

116

m131311

116

JUL 06 2017





DQA: _____ Date: _____



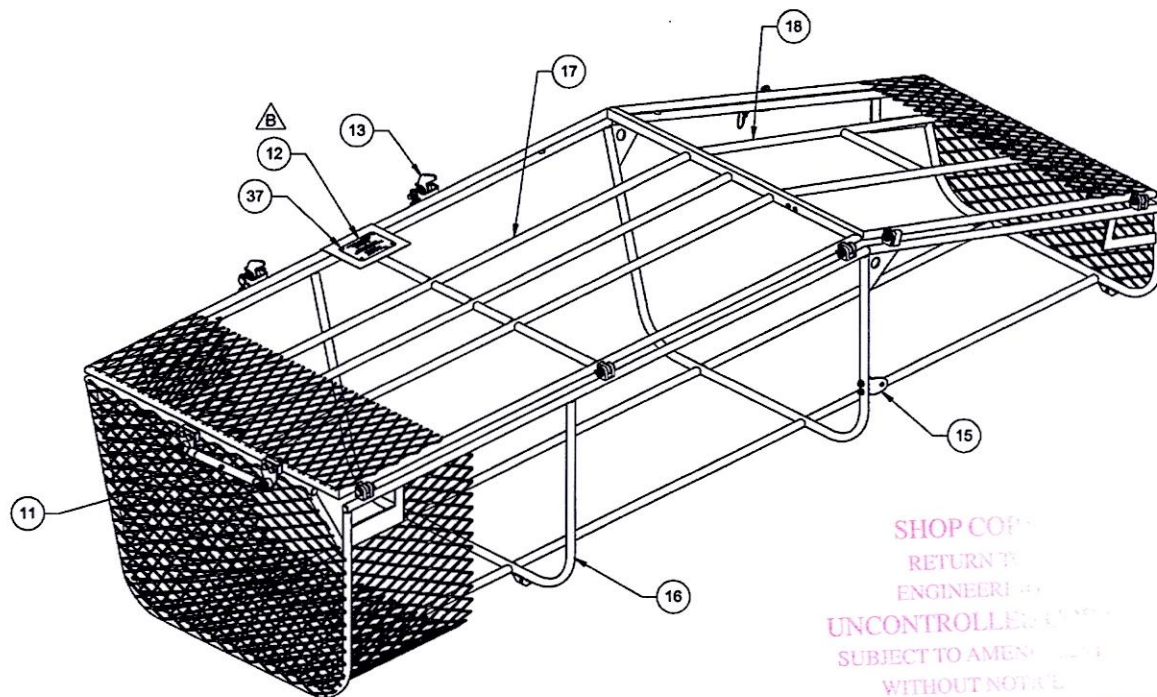
WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval		
Description Work Order Deviation				Disposition				Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY							
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐				
Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐				
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐				
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐				
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐				
Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐				
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐				
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐				
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐				
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐				
Past Expiry Date ☐	Manufacturing Process ☐								
Misidentified ☐	Past Due ☐	OTHER : ☐							

ITEM	QTY -011	P/N	DESCRIPTION
	X	D5337-011	BASKET ASSEMBLY, LH
1	2	D2535	SPRING
2	2	D2537	BUSHING
3	1	D2690-6	LANYARD ASSEMBLY
4	10	D3917-3	WASHER
5	2	D3953-3	GAS SPRING STUD, LID
6	2	D3953-7	GAS SPRING SPACER
7	2	D3953-9	GAS SPRING WASHER
8	2	D3953-17	GAS SPRING SPACER
9	1	D3953-19	GAS SPRING BRACKET
10	1	D3953-21	GAS SPRING BRACKET
11	1	D3969-7	SPRING
12	1	D5319-175	PLACARD, MAX LOAD
13	1	D5322-041	HANDLE WELDMENT
14	4	D5323-1	BUMPER
15	1	D5324-1	DRAG BRACKET
16	1	D5331-041	BASKET BASE ASSY, LH
17	1	D5336-041	BASKET LID ASSY
18	1	D5336-043	BASKET LID ASSY, LH
19	2	AN3-7A	BOLT
20	4	AN3-13A	BOLT
21	2	AN3-16A	BOLT
22	2	AN310C4	NUT, CASTELLATED
23	5	AN310-4	NUT, CASTELLATED
24	5	AN4-12	BOLT
25	4	AN5-17A	BOLT
26	1	MS17984-C410	PIN, QUICK RELEASE
27	4	MS20600AD4W3	RIVET, BLIND
28	8	MS21042L3	NUT, SELF-LOCKING
29	4	MS21042L5	NUT, SELF-LOCKING
30	5	MS24665-151	COTTER PIN
31	2	MS24665-300	COTTER PIN
32	12	NAS1149F0332P	WASHER
33	2	NAS1149C0432R	WASHER
34	4	NAS1149FN432P	WASHER
35	10	NAS1149F0432P	WASHER
36	4	NAS1149F0563P	WASHER
37	4	97447A010	RIVET, SOLID, PAN HEAD



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SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 16232214

JUN 02 2017

D5337-011 BASKET ASSEMBLY, LH

NOTES:

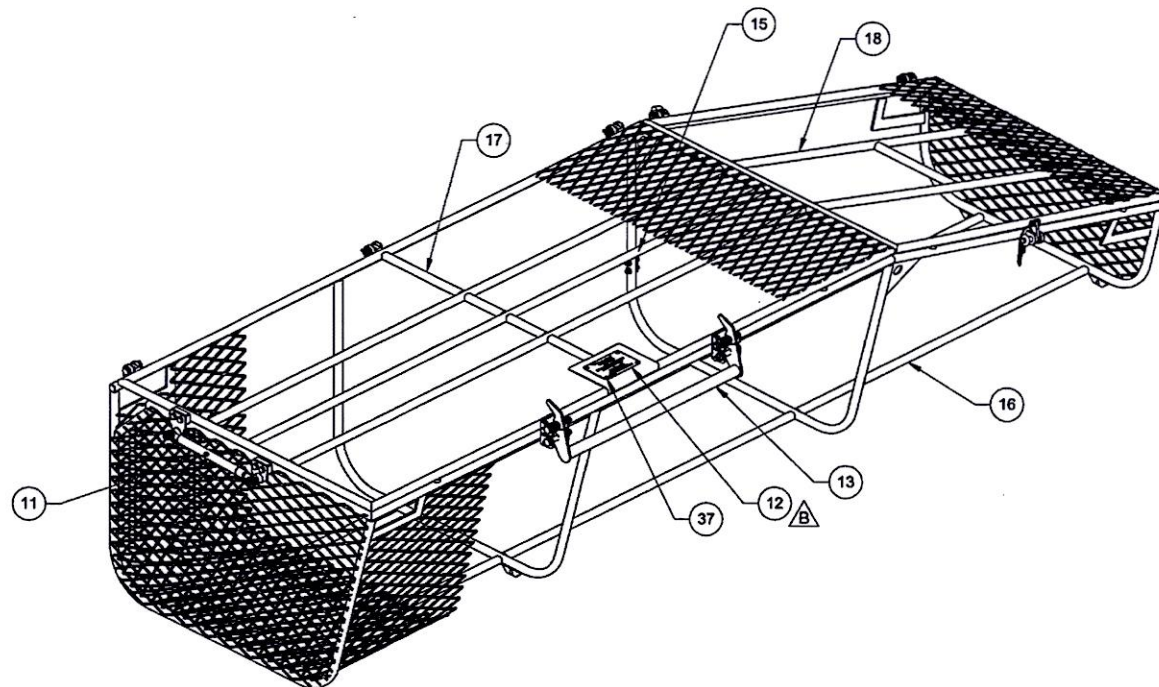
- 1) MATERIAL: N/A
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 50.3 lbs

RELEASED
2017-03-22
ECN 17-535

APPROVED

B	D5319-175 WAS D5319-200 (ZN D5-1, C2-2, C5-3, C4-4); REVISE BOMS; ADDED MS17984-C410; REMOVE AN416-2, MS20382-3R33 & NAS1149F0432P (ZN D2-3, A6-4)	RF	17.02.09
A	NEW ISSUE	RF	15.08.10
REV.	DESCRIPTION	BY	DATE
DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	WK	DRAWING NO.	REV. B
MFG. APPR.	DD	D5337	SHEET 1 OF 5
APPROVED	HS	TITLE	SCALE
DE APPR.	DS	R66/R44 BASKET ASSEMBLY	NTS
DATE	17.02.09	COPYRIGHT © 2015 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

ITEM	QTY	P/N	DESCRIPTION
	X	D5337-012	BASKET ASSEMBLY, RH
1	2	D2535	SPRING
2	2	D2537	BUSHING
3	1	D2690-6	LANYARD ASSEMBLY
4	10	D3917-3	WASHER
5	2	D3953-3	GAS SPRING STUD, LID
6	2	D3953-7	GAS SPRING SPACER
7	2	D3953-9	GAS SPRING WASHER
8	2	D3953-17	GAS SPRING SPACER
9	1	D3953-19	GAS SPRING BRACKET
10	1	D3953-21	GAS SPRING BRACKET
11	1	D3969-7	SPRING
12	1	D5319-175	PLACARD, MAX LOAD
13	1	D5322-041	HANDLE WELDMENT
14	4	D5323-1	BUMPER
15	1	D5324-1	DRAG BRACKET
16	1	D5331-042	BASKET BASE ASSY, RH
17	1	D5336-041	BASKET LID ASSY
18	1	D5336-044	BASKET LID ASSY, RH
19	2	AN3-7A	BOLT
20	4	AN3-13A	BOLT
21	2	AN3-16A	BOLT
22	2	AN310C4	NUT, CASTELLATED
23	5	AN310-4	NUT, CASTELLATED
24	5	AN4-12	BOLT
25	4	AN5-17A	BOLT
26	1	MS17984-C410	PIN, QUICK RELEASE
27	4	MS20600AD4W3	RIVET, BLIND
28	8	MS21042L3	NUT, SELF-LOCKING
29	4	MS21042L5	NUT, SELF-LOCKING
30	5	MS24665-151	COTTER PIN
31	2	MS24665-300	COTTER PIN
32	12	NAS1149F0332P	WASHER
33	2	NAS1149C0432R	WASHER
34	4	NAS1149FN432P	WASHER
35	10	NAS1149F0432P	WASHER
36	4	NAS1149F0563P	WASHER
37	4	97447A010	BLIND RIVET, PAN HEAD



D5337-012 BASKET ASSEMBLY, RH

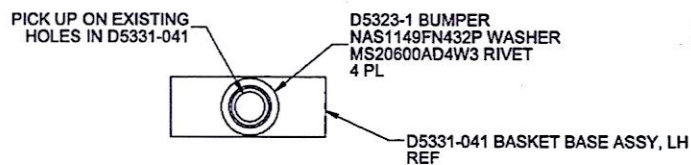
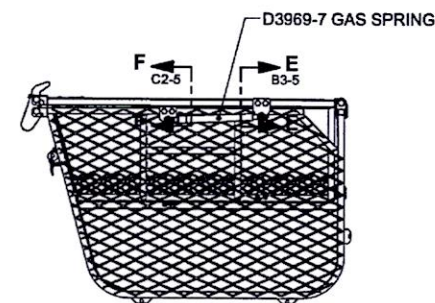
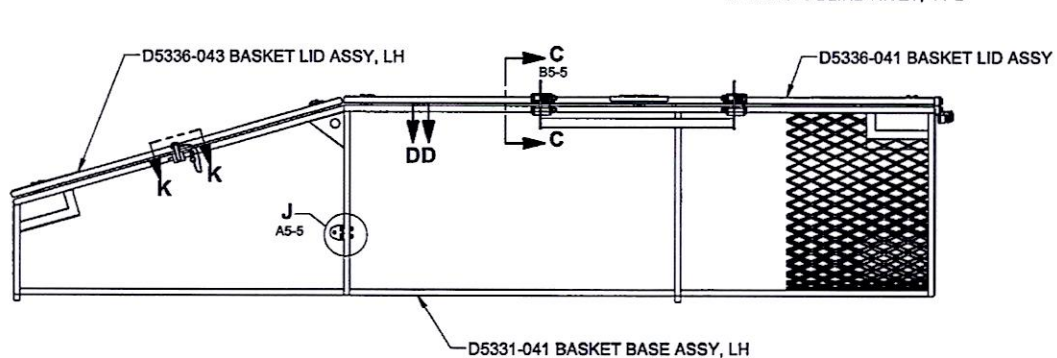
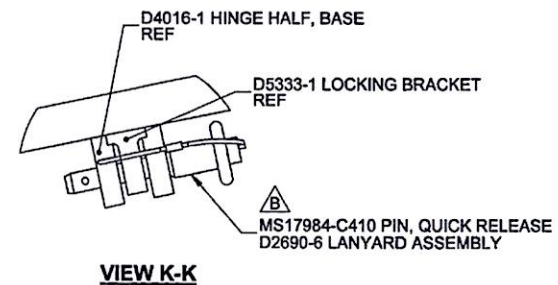
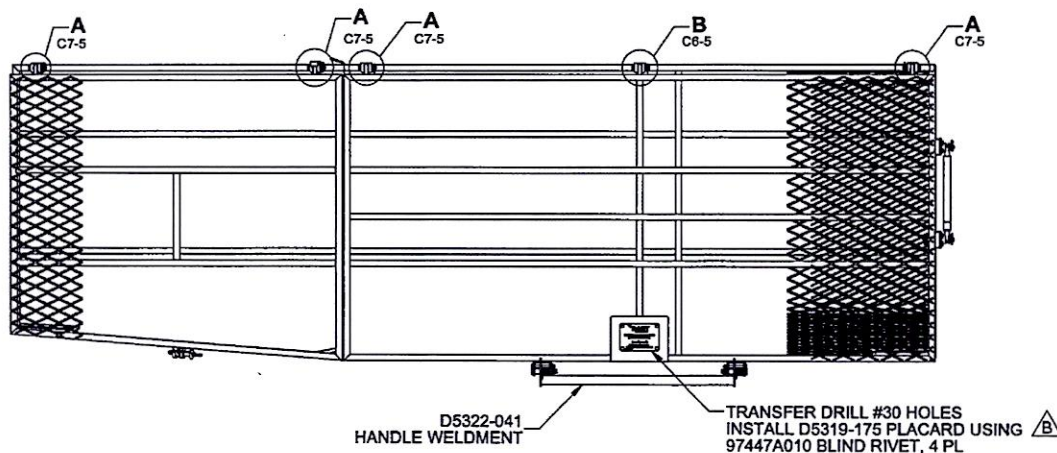
NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 50.3 lbs

RELEASED
2017-03-22

APPROVED

DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	WK	DRAWING NO. D5337	REV. B
MFG. APPR.	DD		SHEET 2 OF 5
APPROVED	HS	TITLE R66/R44 BASKET ASSEMBLY	SCALE NTS
DE APPR.	DS		
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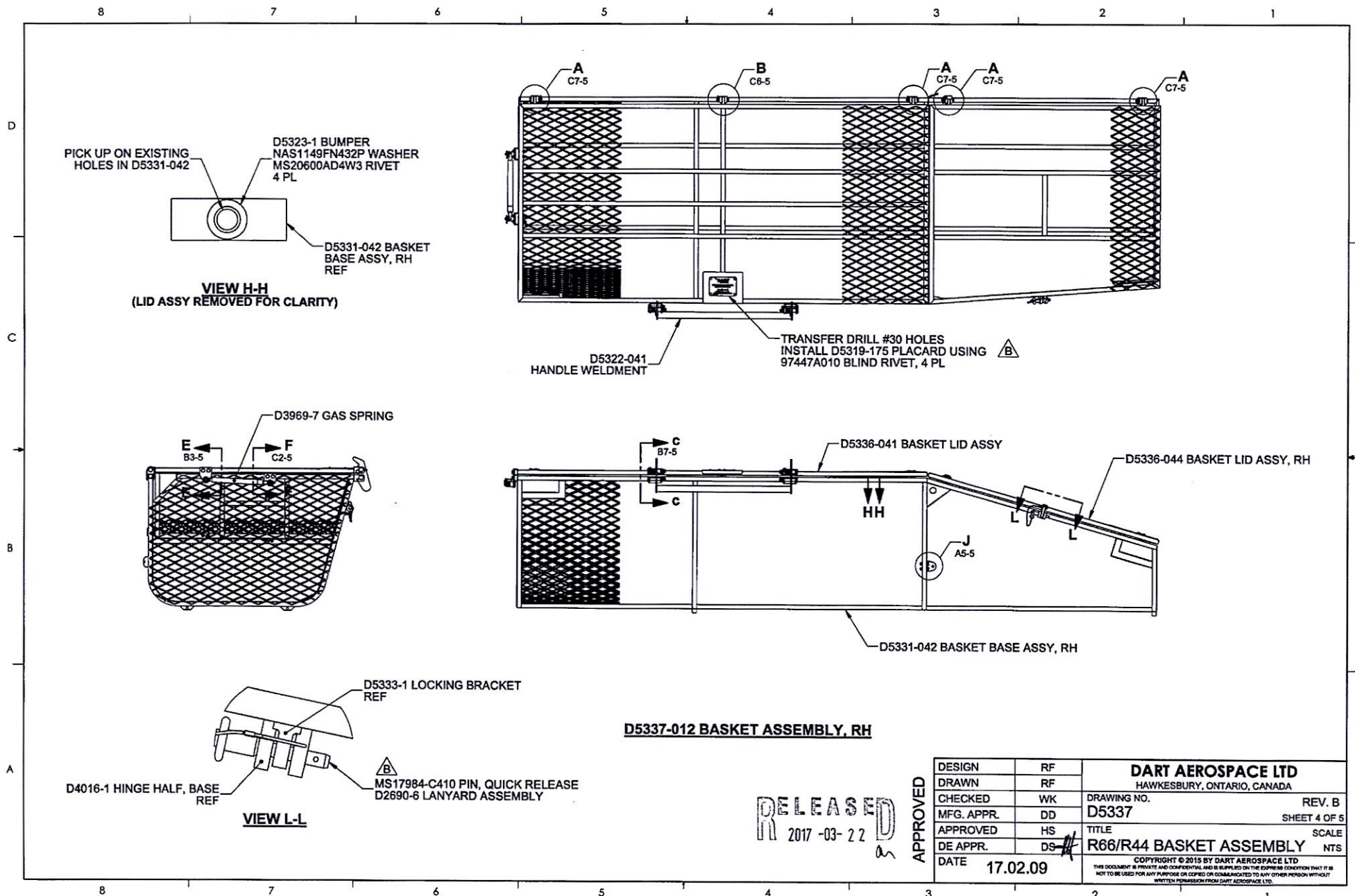
VIEW D-D
(LID ASSY REMOVED FOR CLARITY)

D5337-011 BASKET ASSEMBLY, LH

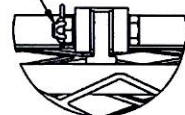
RELEASED
2017-03-22

APPROVED

DESIGN	RF	DART AEROSPACE LTD	
DRAWN	RF	HAWKESBURY, ONTARIO, CANADA	
CHECKED	WK	DRAWING NO.	REV. B
MFG. APPR.	DD	D5337	SHEET 3 OF 5
APPROVED	HS	TITLE	SCALE
DE APPR.	D9	R66/R44 BASKET ASSEMBLY	NTS
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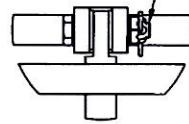
AN4-12 BOLT
D3917-3 WASHER, 2X
NAS1149F0432P WASHER, 2X
AN310-4 NUT, CASTELLATED
MS24665-151 COTTER PIN



DETAIL A

D6-3
D3-3
D6-3
D5-4
D3-4
D2-4

AN4-12 BOLT
D3917-3 WASHER, 2X
NAS1149F0432P WASHER, 2X
AN310-4 NUT, CASTELLATED
MS24665-151 COTTER PIN



DETAIL B

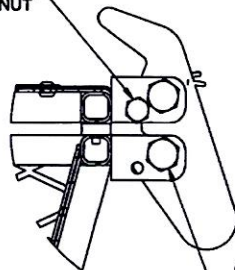
D5-3
D4-4

D3953-21 GAS SPRING BRACKET
AN3-13A BOLT
NAS1149F0332P WASHER, 2X
MS21042L3 NUT
2 PL
D3953-3 GAS SPRING STUD, LID
D3953-7 GAS SPRING SPACER
D3953-9 GAS SPRING SPACER
NAS1149C0432R WASHER
AN310C4 NUT, CASTELLATED
MS24665-300 COTTER PIN

SECTION F-F

C2-3
B7-4

AN3-16A
MS21042L3 NUT

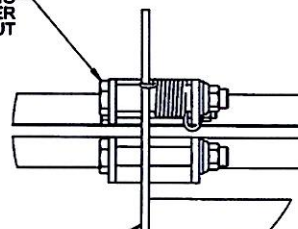


VIEW C-C

2 PL
D5-3
B5-4

AN5-17A BOLT
NAS1149F0563P WASHER
MS21042L5 NUT

AN5-17A BOLT
D2537 BUSHING
D2535 SPRING
NAS1149F0563P WASHER
MS21042L5 NUT



VIEW G-G

2 PL

D5322-041
HANDLE WELDMENT
REF



DETAIL J

B6-3
B3-4

D5324-1 DRAG BRACKET, REF

AN3-7A BOLT
NAS1149F0332P WASHER, 2X
MS21042L03 NUT

D3953-17 GAS SPRING SPACER
D3953-19 GAS SPRING BRACKET
AN3-13A BOLT
NAS1149F0332P WASHER, 2X
MS21042L3 NUT
2 PL
D3953-3 GAS SPRING STUD, LID
D3953-7 GAS SPRING SPACER
D3953-9 GAS SPRING SPACER
NAS1149C0432R WASHER
AN310C4 NUT, CASTELLATED
MS24665-300 COTTER PIN
D3969-7 GAS SPRING
REF

SECTION E-E

C2-3
B7-4

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DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	WK	DRAWING NO.	REV. B
MFG. APPR.	DD	D5337	SHEET 5 OF 5
APPROVED	HS	TITLE	SCALE
DE APPR.	DS	R66/R44 BASKET ASSEMBLY	NTS
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